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Version 1

1. IDENTIFICATION**Product identifier****Product Name** Nuts N' Bolts 425**Other means of identification****Product Code** MS-425**UN/ID no.** None**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Anaerobic Adhesive.**Uses advised against** None known**Details of the supplier of the safety data sheet****Manufacturer Address**Heron Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004**Emergency telephone number****Company Phone Number** 407-322-4000**Emergency Telephone** Chemtel 800-255-3924**2. HAZARDS IDENTIFICATION****Classification****OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Specific target organ toxicity (repeated exposure)	Category 2

Label elements**Emergency Overview****Danger****Hazard statements**

Harmful if swallowed

Harmful in contact with skin

Causes skin irritation

Causes serious eye irritation

May cause an allergic skin reaction

May cause damage to organs through prolonged or repeated exposure

**Appearance** No information available**Physical state** Liquid**Odor** Mild**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

Get medical advice/attention if you feel unwell
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of water and soap
 Call a POISON CENTER or doctor if you feel unwell
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
POLYETHYLENE GLYCOL DIMETHACRYLATE	25852-47-5	40 - 70	*
CUMENE HYDROPEROXIDE	80-15-9	1 - 5	*
MALEIC ACID	110-16-7	0.1 - 1	*
ACETYL 2 PHENYLHYDRAZINE	114-83-0	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures**Eye contact**

Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact

Wash with soap and water. Flush skin with water for several minutes. Remove contaminated clothing and shoes. If irritation develops, seek medical attention. Wash clothing before reuse.

Inhalation	Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use CO₂, dry chemical, or foam.

Unsuitable extinguishing media None.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Carbon oxides. Nitrogen oxides (NO_x). Irritating organic vapors.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly after handling. Ensure adequate ventilation, especially in confined areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store between 46° and 85°F.

Incompatible materials Strong oxidizers. Reducing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing. Use rubber or plastic gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Mild
Appearance	No information available	Odor threshold	No information available
Color	Red		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Does not apply	
Melting point / freezing point	No information available	
Boiling point / boiling range	> 149 °C / 300 °F	
Flash point	> 93.3 °C / 200 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	1.089	

Water solubility	Slightly soluble
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Incompatible materials.

Incompatible materials

Strong oxidizers. Reducing agent.

Hazardous Decomposition Products

Nitrogen oxides (NOx). Carbon oxides. Irritating organic vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Inhalation	No data available.
Eye contact	No data available.
Skin contact	No data available.
Ingestion	No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
CUMENE HYDROPEROXIDE 80-15-9	= 382 mg/kg (Rat)	= 0.126 mL/kg (Rabbit)	= 220 ppm (Rat) 4 h
MALEIC ACID 110-16-7	= 708 mg/kg (Rat)	= 1560 mg/kg (Rabbit)	> 720 mg/m ³ (Rat) 1 h

Information on toxicological effects**Symptoms** No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral)	863.60 mg/kg
ATEmix (dermal)	1,633.30 mg/kg

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Chemical Name	Algae/aquatic plants	Fish	Crustacea
CUMENE HYDROPEROXIDE 80-15-9	-	3.9: 96 h Oncorhynchus mykiss mg/L LC50 static	7: 24 h Daphnia magna mg/L EC50
MALEIC ACID 110-16-7	-	5: 96 h Pimephales promelas mg/L LC50 static	250 - 400: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

Chemical Name	Partition coefficient
MALEIC ACID 110-16-7	-0.79 - 0.32

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
CUMENE HYDROPEROXIDE 80-15-9	-	-	-	U096

Chemical Name	California Hazardous Waste Status
CUMENE HYDROPEROXIDE 80-15-9	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT Not regulated
UN/ID no. None
Proper shipping name Not regulated
Hazard Class None
Packing Group None
Special Provisions None

IATA Not regulated
UN/ID no. None
Proper shipping name Not regulated
Hazard Class None
Packing Group None
Special Provisions None

IMDG Not regulated
UN/ID no. None
Proper shipping name Not regulated
Hazard Class None
Packing Group None
Special Provisions None

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
CUMENE HYDROPEROXIDE - 80-15-9	1.0

SARA 311/312 Hazard Categories

Acute health hazard -
Chronic Health Hazard -
Fire hazard -

Sudden release of pressure hazard -
 Reactive Hazard -

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
MALEIC ACID 110-16-7	5000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
CUMENE HYDROPEROXIDE 80-15-9	10 lb	-	RQ 10 lb final RQ RQ 4.54 kg final RQ
MALEIC ACID 110-16-7	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
CUMENE HYDROPEROXIDE 80-15-9	X	X	X
MALEIC ACID 110-16-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards - Flammability - Instability - Physical and Chemical Properties -
HMIS Health hazards - Flammability - Physical hazards - Personal protection -

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 Revision Note No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet