

SAFETY DATA SHEET

Issue Date 08-Jun-2015 Revision Date 06-Apr-2022 Version 1

1. IDENTIFICATION

Product identifier

Product Name Tuffbond Epoxy 47771A

Other means of identification

 Product Code
 MS-47771A

 UN/ID no.
 3082

 Synonyms
 None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy Adhesive.
Uses advised against Epoxy Adhesive.
None known

Details of the supplier of the safety data sheet

Manufacturer Address
Hernon Manufacturing Inc.
121 Tech Drive
Sanford, FL 32771
800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000

Emergency Telephone Chemtel 800-255-3924

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Flammable liquids	Category 4

Label elements

Emergency Overview

Warning

Hazard statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Combustible liquid



Appearance No information available Physical state Liquid Odor Unpleasant

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection Avoid breathing dust/fume/gas/mist/vapors/spray Contaminated work clothing should not be allowed out of the workplace Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention IF ON SKIN: Wash with plenty of soap and water Take off contaminated clothing and wash before reuse

If skin irritation or rash occurs: Get medical advice/attention In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
BISPHENOL A EPOXY RESIN	25068-38-6	60 - 100	*

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash with soap and water. Flush skin with water for several minutes. Remove

contaminated clothing and shoes. If irritation develops, seek medical attention. Wash

clothing before reuse.

Inhalation Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give

artificial respiration. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a

POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physiciansTreat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use CO2, dry chemical, or foam.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire. In the event of fire, cool

tanks with water spray.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Irritating organic vapors.

Explosion data

Sensitivity to Mechanical Impact None. Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

confined areas.

Environmental precautions

Environmental precautionsDo not allow into any sewer, on the ground or into any body of water. Collect spillage. See

Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning upSoak up with inert absorbent material. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly

after handling. Ensure adequate ventilation, especially in confined areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep at temperatures between 46°F and 82°F (8°C and 28°C).

Incompatible materials None.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines No information available.

Appropriate engineering controls

Engineering Controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be

provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

Appearance No information available Odor Unpleasant

ColorBlackOdor thresholdNo information available

Property Values Remarks • Method

pH Does not apply

Melting point / freezing pointNo information availableBoiling point / boiling range> 150 / 300 °FFlash point> 93 °C / 200 °FEvaporation rateNo information availableFlammability (solid, gas)No information available

Upper flammability limit: No information available Lower flammability limit: No information available

Vapor pressure > 50 mm at 80°F

Vapor density

No information available

Relative density 1.19

Water solubility Slightly soluble

Solubility in other solvents No information available Partition coefficient No information available Autoignition temperature No information available **Decomposition temperature** No information available Kinematic viscosity No information available **Dynamic viscosity** No information available **Explosive properties** No information available **Oxidizing properties** No information available

Other Information

Flammability Limit in Air

Softening point No information available Molecular weight No information available

VOC Content (%) 0.2 %

DensityNo information availableBulk densityNo information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

No information available.

Incompatible materials

None.

Hazardous Decomposition Products

None.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

InhalationNo data available.Eye contactNo data available.Skin contactNo data available.IngestionNo data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL A EPOXY RESIN	= 11400 mg/kg (Rat)	-	-
25068-38-6			

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity

Reproductive toxicity
STOT - single exposure
STOT - repeated exposure
Aspiration hazard
No information available.
No information available.
No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

ATEmix (oral) 11,906.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT

UN/ID no. 3082

Proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)

Hazard Class 9
Packing Group III

Special Provisions 8, 146, 173, 335, IB3, T4, TP1, TP29

Marine pollutant Yes.

Description Note: Not regulated for ground transport

<u>IATA</u>

UN/ID no. UN 3082

Proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)

Hazard Class 9
Packing Group III

Special Provisions A97, A158, A197

Description Limited Quantities: 5L, 30 kg per package

IMDG

UN/ID no. UN 3082

Proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A Epoxy Resin)

 Hazard Class
 9

 Packing Group
 III

 EmS-No.
 F-A, S-F

 Special Provisions
 274, 335, 969

Marine pollutant Yes

Description Limited Quantities: 5L, 30 kg per package

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies

PICCS Complies AICS Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard Chronic Health Hazard Fire hazard Sudden release of pressure hazard Reactive Hazard -

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards - Flammability - Instability - Physical and Chemical

Properties -

<u>HMIS</u> Health hazards - Flammability - Physical hazards - Personal protection -

Prepared By SDS coordinator Issue Date 08-Jun-2015 Revision Date 06-Apr-2022

Revision Note No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief

at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



SAFETY DATA SHEET

Issue Date 08-Jun-2015 Revision Date 06-Apr-2022 Version 1

1. IDENTIFICATION

Product identifier

Product Name Tuffbond 47771B

Other means of identification

Product Code MS-47771B UN/ID no. None Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Hardener.
Uses advised against None known

Details of the supplier of the safety data sheet

Manufacturer Address Hernon Manufacturing Inc. 121 Tech Drive Sanford, FL 32771 800-527-0004

Emergency telephone number

Company Phone Number 407-322-4000

Emergency Telephone Chemtel 800-255-3924

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4	
Acute toxicity - Dermal	Category 4	
Skin corrosion/irritation	Category 1 Sub-category B	
Serious eye damage/eye irritation	Category 1	
Skin sensitization	Category 1	
Flammable liquids	Category 4	

Label elements

Emergency Overview

Danger

Hazard statements

Harmful if swallowed
Harmful in contact with skin
Causes severe skin burns and eye damage
May cause an allergic skin reaction
Combustible liquid



Appearance No information available

Physical state Liquid

Odor Ammonia

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Wear protective gloves/protective clothing/eye protection/face protection

Do not breathe dust/fume/gas/mist/vapors/spray

Contaminated work clothing should not be allowed out of the workplace

Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

Call a POISON CENTER or doctor/physician if you feel unwell

Wash contaminated clothing before reuse

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Immediately call a POISON CENTER or doctor/physician

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Rinse mouth

Do NOT induce vomiting

In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Toxic to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical Name	CAS No.	Weight-%	Trade Secret
POLYAMIDE RESIN	68082-29-1	60 - 100	*
1-(2-AMINOETHYL) PIPERAZINE	140-31-8	5 - 10	*

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contactRinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash with soap and water. Flush skin with water for several minutes. Remove

contaminated clothing and shoes. If irritation develops, seek medical attention. Wash

clothing before reuse.

Inhalation Remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, give

artificial respiration. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a

POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physiciansTreat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media In the event of fire, cool tanks with water spray.

Specific hazards arising from the chemical

No information available.

Hazardous combustion products Ammonia. Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx). Irritating organic vapors.

Explosion data

Sensitivity to Mechanical Impact None. Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in

confined areas.

Environmental precautions

Environmental precautionsDo not allow into any sewer, on the ground or into any body of water. Collect spillage. See

Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Remove all sources of ignition. Scrape up as much material as possible. Clean residue with

soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Wash thoroughly

after handling. Ensure adequate ventilation, especially in confined areas.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep at temperatures between 46°F and 82°F (8°C and 28°C).

Incompatible materials Strong oxidizing agents. Acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure GuidelinesThis product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers

Eyewash stations Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be

provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

AppearanceNo information availableOdorAmmonia

ColorLight amberOdor thresholdNo information available

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

pH Does not apply

Melting point / freezing pointNo information availableBoiling point / boiling range> 149 / 300 °FFlash point> 93 °C / 200 °FEvaporation rateNo information available

Flammability (solid, gas)

Flammability Limit in Air

Upper flammability limit: No information available

Lower flammability limit: No information available

Vapor pressure > 50 mm at 80°F

Vapor density No information available

Relative density 1.00 Water solubility moderate

Solubility in other solvents No information available **Partition coefficient** No information available **Autoignition temperature** No information available Decomposition temperature No information available Kinematic viscosity No information available **Dynamic viscosity** No information available **Explosive properties** No information available Oxidizing properties No information available

Other Information

Softening point
Molecular weight
VOC Content (%)
Density
No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Incompatible materials.

Incompatible materials

Strong oxidizing agents. Acids.

Hazardous Decomposition Products

None.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

InhalationNo data available.Eye contactNo data available.Skin contactNo data available.IngestionNo data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
1-(2-AMINOETHYL) PIPERAZINE	= 2140 μL/kg (Rat)	= 880 μL/kg (Rabbit)	-
140-31-8			

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization
Germ cell mutagenicity
No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document.

 ATEmix (oral)
 500.00 mg/kg

 ATEmix (dermal)
 1,100.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
POLYAMIDE RESIN	-	7.07: 96 h Danio rerio mg/L LC50	-
68082-29-1		semi-static with one renewal at 48	
		hours	
1-(2-AMINOETHYL) PIPERAZINE	495: 72 h Pseudokirchneriella	1950 - 2460: 96 h Pimephales	32: 48 h Daphnia magna mg/L
140-31-8	subcapitata mg/L EC50	promelas mg/L LC50 flow-through	EC50
		1000: 96 h Poecilia reticulata mg/L	
		LC50 semi-static 100: 96 h	
		Oncorhynchus mykiss mg/L LC50	
		semi-static	

Persistence and degradability

No information available.

Bioaccumulation

Chemical Name	Partition coefficient
1-(2-AMINOETHYL) PIPERAZINE	-1.48
140-31-8	

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT Not regulated

UN/ID no. None

Proper shipping name Not regulated

Hazard Class None
Packing Group None
Special Provisions None

IATA Not regulated

UN/ID no. None

Proper shipping name Not regulated

Hazard Class None **Packing Group** None **Special Provisions** None

IMDG Not regulated

UN/ID no. None

Proper shipping name Not regulated

Hazard Class None **Packing Group** None **Special Provisions** None

15. REGULATORY INFORMATION

International Inventories

TSCA Complies DSL/NDSL Complies **EINECS/ELINCS** Complies Complies **ENCS IECSC** Complies Complies **KECL PICCS** Complies **AICS** Complies

All ingredients are on the inventory or are exempt from listing.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard **Chronic Health Hazard** Fire hazard Sudden release of pressure hazard **Reactive Hazard**

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
1-(2-AMINOETHYL) PIPERAZINE	X	X	X
140-31-8			

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION. INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards - Flammability - Instability - Physical and Chemical

Properties HMIS Health hazards - Flammability - Physical hazards - Personal protection -

Prepared By SDS coordinator Issue Date 08-Jun-2015 Revision Date 06-Apr-2022

Revision Note No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet